NOTES

1. MATERIAL: MULTIPLE
   FINISH: RAW

2. TOLERANCES ADDED TO DRAWING DIMENSIONS TAKE PRECEDENCE OVER OTHER TOLERANCES. DIMENSIONS MARKED CTF WILL BE MEASURED DURING CpK.

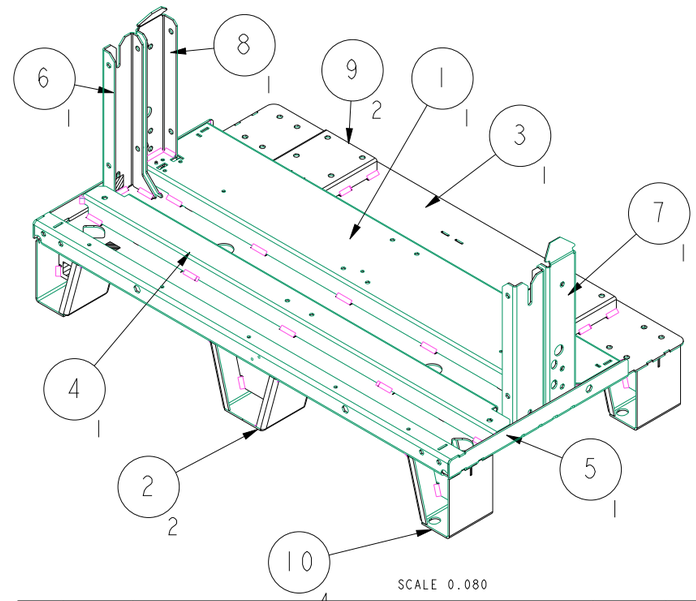
3.- FINISHED COMPONENTS (PAINTED, PLATED, RAW) PARTS: ALL EDGES SHALL BE CONDITIONED FOR HANDLING WITH BURRS NO GREATER THAN 10% MATERIAL THICKNESS, ACCORDING TO ISO 13715, AND MUST CONFORM TO UL 1439.

4. WELD SYMBOLS TO ISO 2553 UNLESS OTHERWISE STATED

5. ALL WELD LENGTH TOLERANCES +5/-0mm UNLESS OTHERWISE STATED
   ALL WELD HEIGHTS TO ISO 5817 UNLESS OTHERWISE STATED
   WELD LENGTH MEASUREMENTS TO BE TAKEN FROM START/FINISH OF COMPLETE WELD

6. REFERENCE DRAWINGS: Na

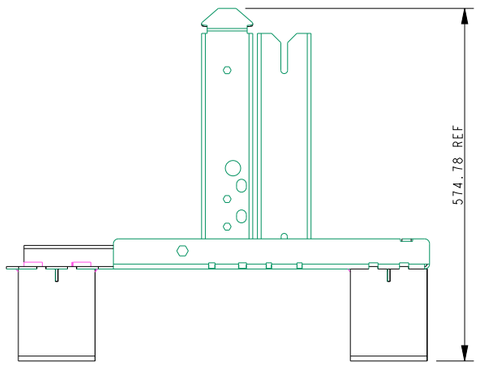
REV.	CHANGE	ECN	DATE	NAME	ZONE
A	CREATED	-	10/02/26	J.G.	-

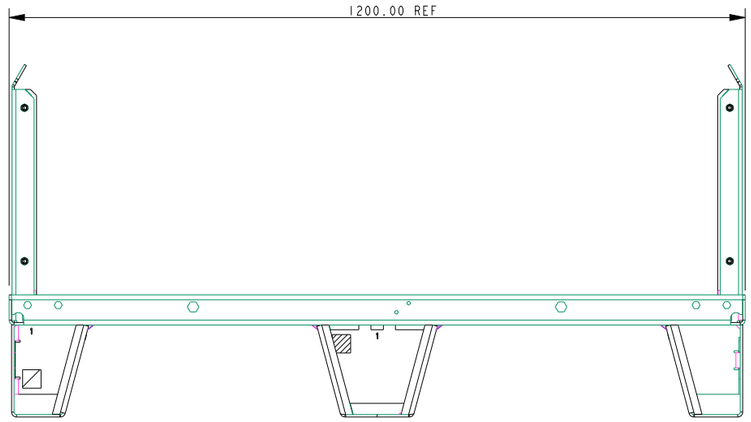


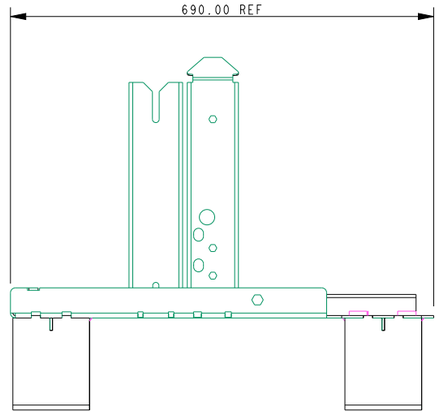
SCALE 0.080

ITEM	QTY	DESCRIPTION	PART No.	DRWG No.
10	4	FOOTER CORNER FOOT 150MM HIGH LABELED 1 WLD	402901	C35758_WLD
9	2	BRACKET MID SUPPORT FIXING SM	402889	C36810
8	1	BRACE INNER VERT INTERNAL RH WLD	402877	C36808_RH_PEM
7	1	BRACE INNER VERT INTERNAL LH WLD	402879	C36808_LH_PEM
6	1	BRACE FRONT OUTER RH SM	402881	C36809_RH
5	1	BRACE FRONT OUTER LH SM	402882	C36809_LH
4	1	BRACE FRONT BASE FRONT VERT SM	402891	C36997
3	1	BASETRAY FRONT SECTION WLD	402869	C36807_WLD
2	2	MIDDLE FOOT 150MM HIGH LABELLED 1 WLD	402898	C35759_WLD
1	1	FRONT PIN POS. U CHANNEL PEM	402892	C36464_PEM

BILL OF MATERIALS FOR BASETRAY FRONT WLD PART NO. 402868







ITEM	QTY	DESCRIPTION	PART No.	FINISH
	AS REQUIRED	PAINT, RAL 9005, TEXT (CARBON BLACK)	406087	TEXTURED
	AS REQUIRED	PAINT RAL9005 2 PART DIP MIX	478517	E-COAT
	1	BASETRAY FRONT WLD	402868	RAW

BILL OF MATERIALS for FRONT BASETRAY PNT PART NO. 402867
FINISH NOTES
PAINT IN ACCORDANCE WITH R1INT-00078 FOR E-COAT AND R1INT-00077
FOR POWDER COAT. REFER TO PAINT BOM TABLE ABOVE.

Meta

THIRD ANGLE PROJECTION.

ALL DIM'S ARE IN MM.

MASS APPROX. 63.8 Kg

FOR UNSPECIFIED DIMENSIONS REFER TO 3D CAD. UNDIMENSIONED FEATURES TO BE INTERPRETED FROM 3D CAD FILE AND TOLERANCES FROM TOL. TABLE
ANGLES : ±1.0°

CRITICAL DIMENSION

SCALE 0.10 @ A3

MATERIAL [.1] THK'

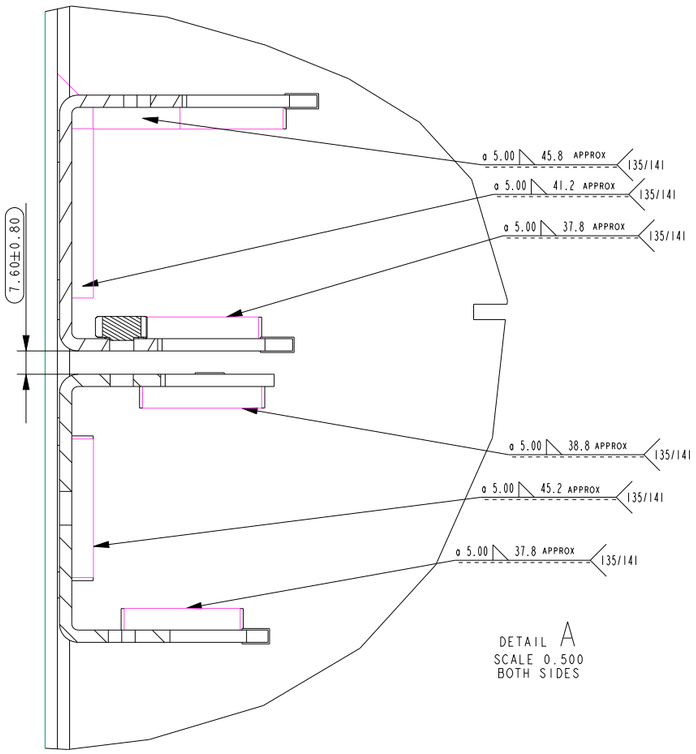
DESCRIPTION AQUATRON META

BASETRAY FRONT WLD

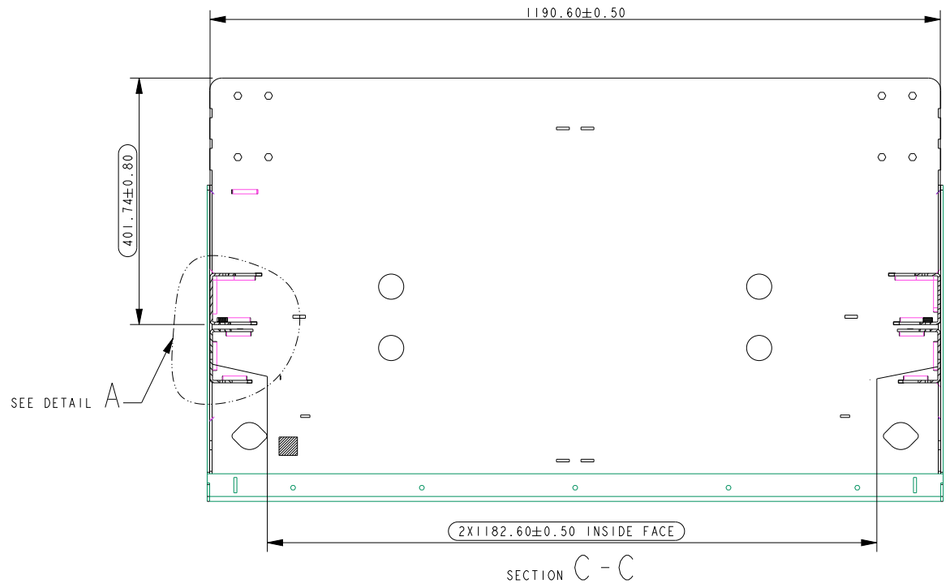
DWG No C36806_WLD

A

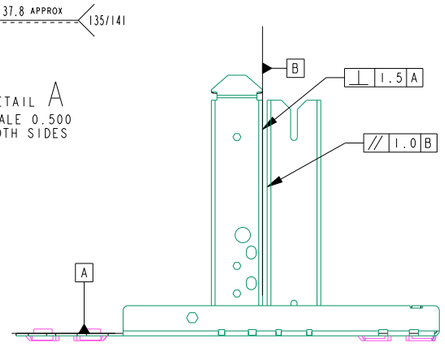
STAGE 1
VERTICAL SUPPORT BRACES

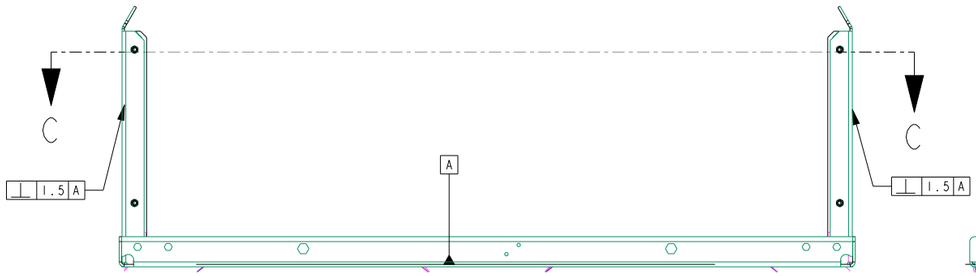


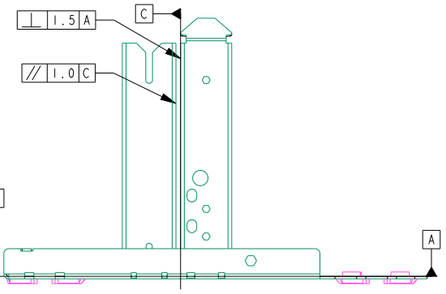
DETAIL A
SCALE 0.500
BOTH SIDES



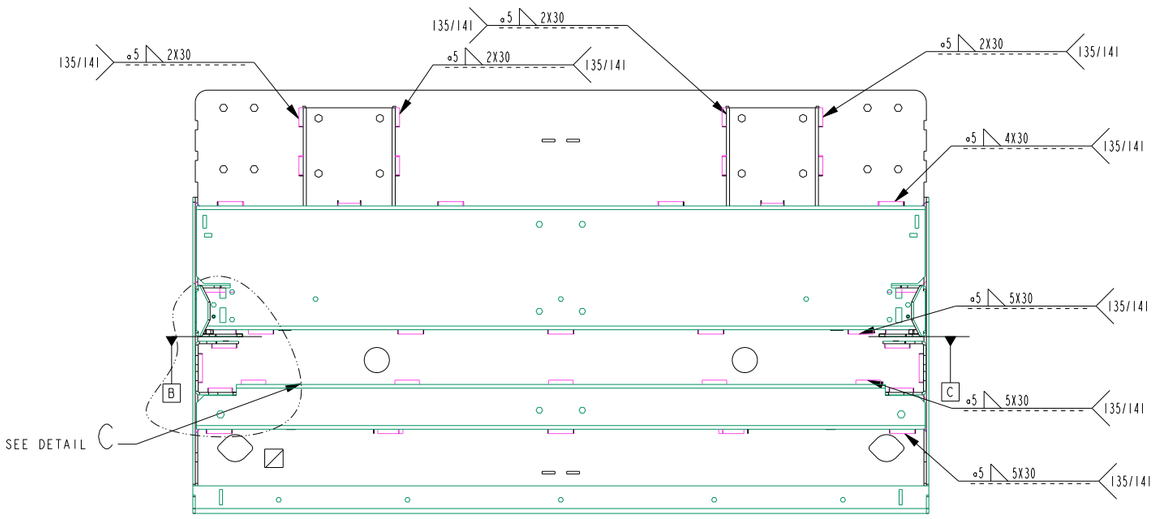
SECTION C - C

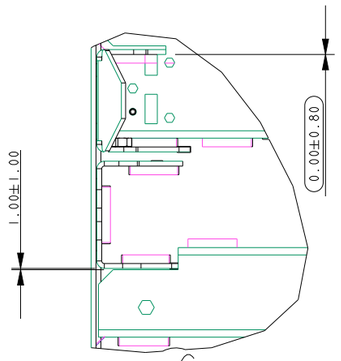






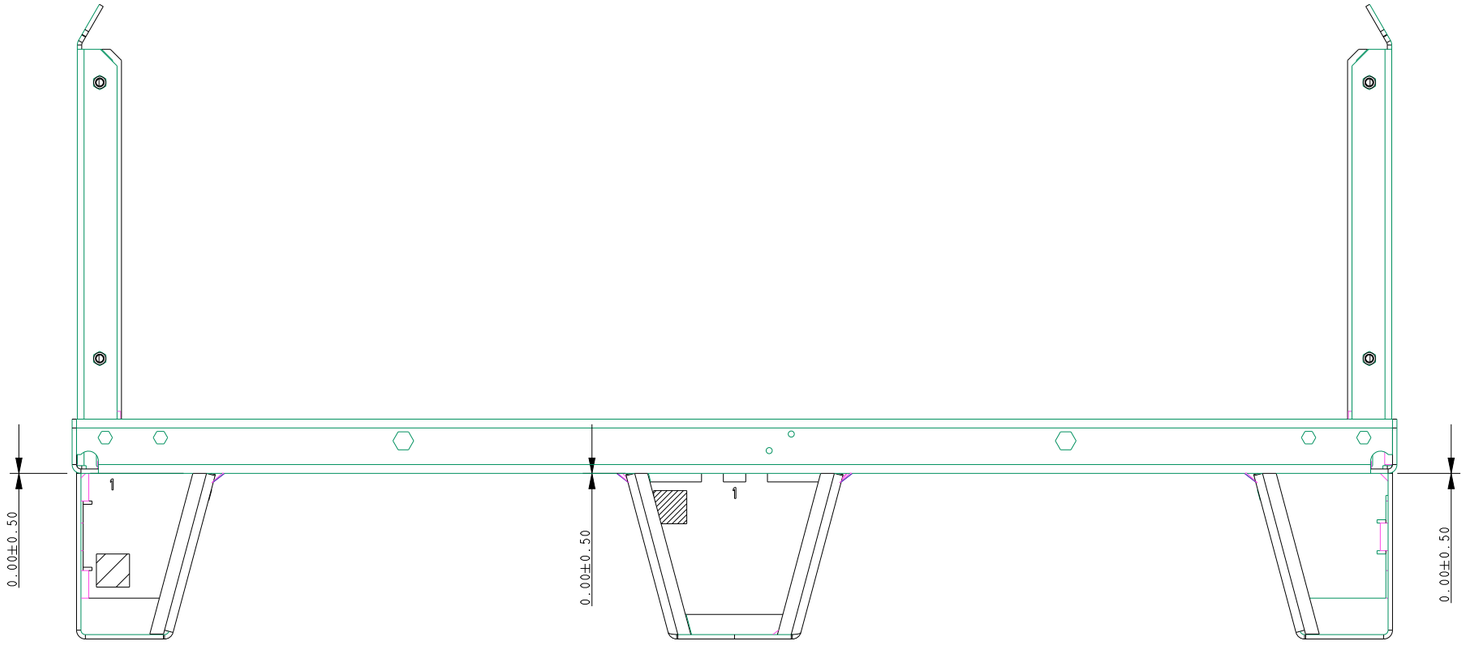
STAGE 2
TOP CROSS SUPPORT

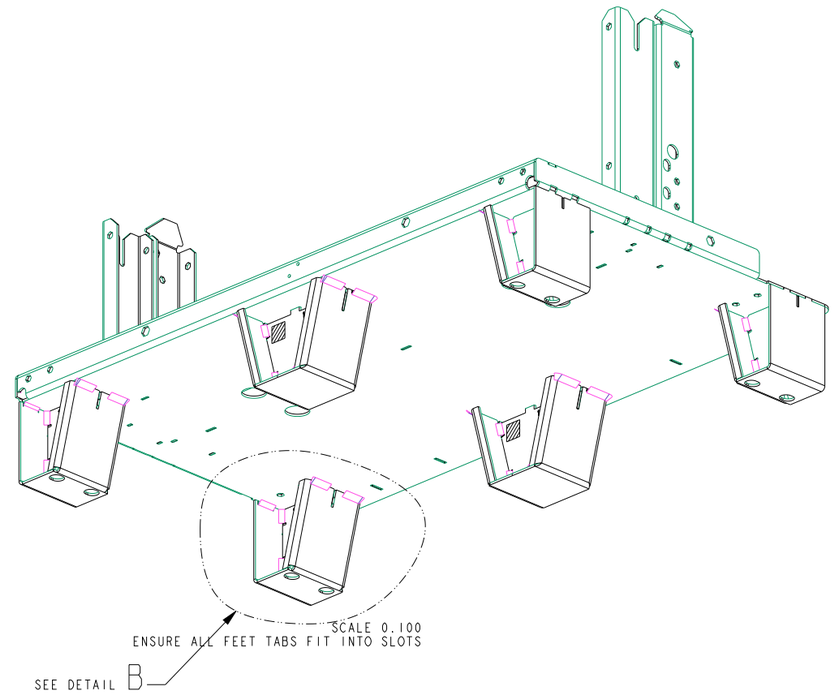


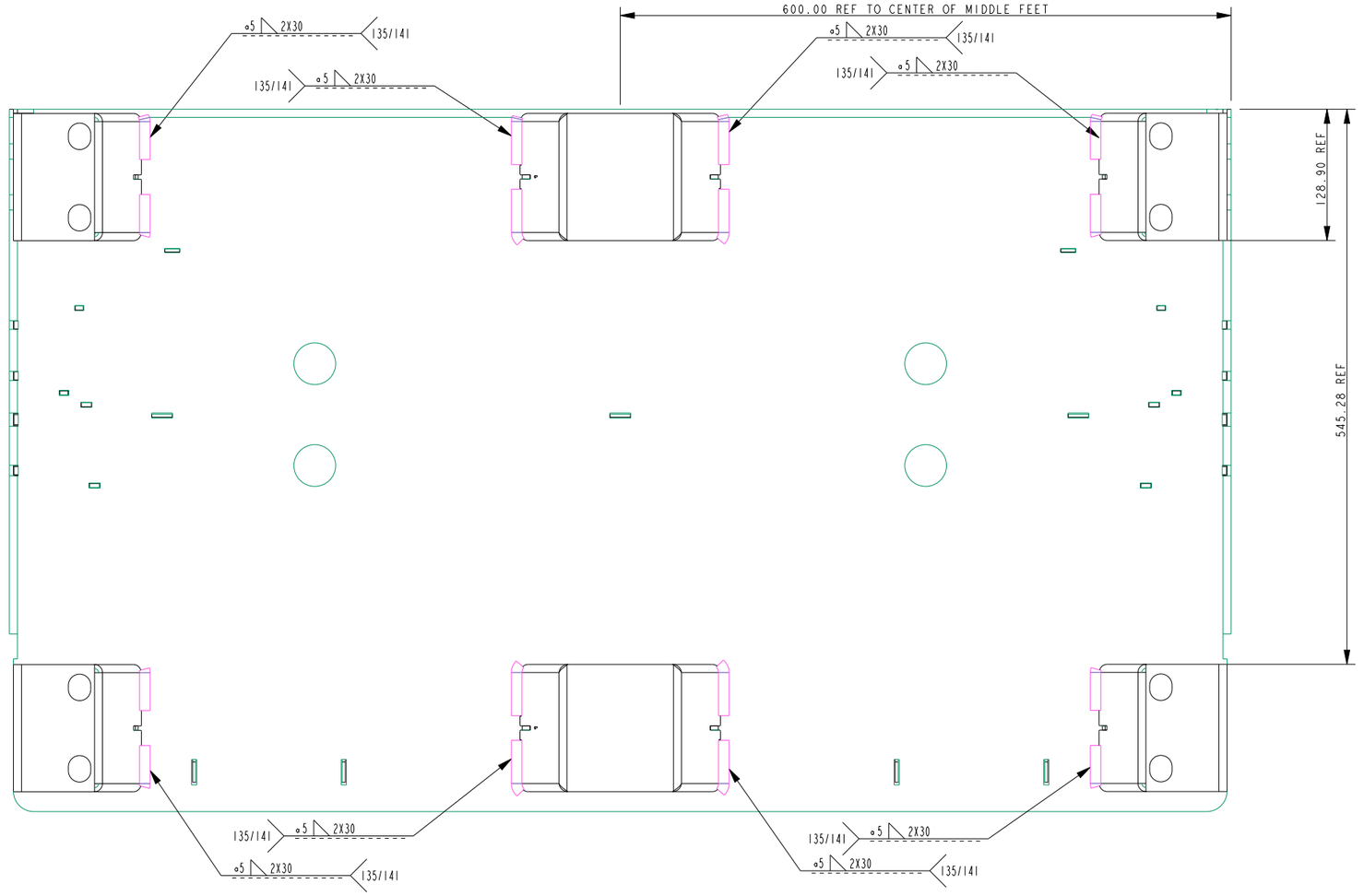


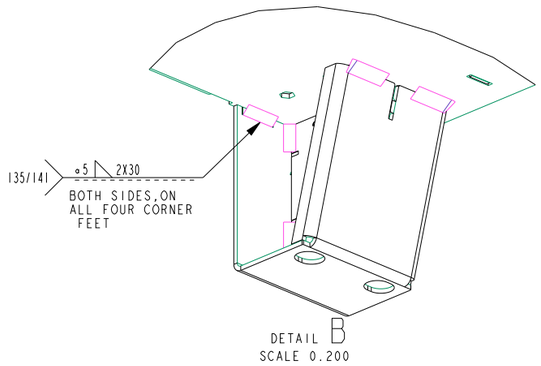
DETAIL C
SCALE 0.200

SCALE	0.10 @ A3
MATERIAL	MULTIPLE_MATERIALS
DESCRIPTION	AQUATRON META
BASETRAY FRONT WLD	
DWG No	ISS.
C36806_WLD	A
Cont'd	
DRAWING SHEET 2 OF 3	









SCALE	0.18 @ A3
MATERIAL	MULTIPLE_MATERIALS
DESCRIPTION	AQUATRON META
BASETRAY FRONT WLD	
DWG No C36806_WLD	ISS. A
Cont'd	
DRAWING SHEET 3 OF 3	